Highly Beautiful Architectural Pieces





#### Advantages

- Non-agressive in their applicationThey may be cut, sanded, nailed, drilled,
- · They accept any type of finishing
- For indoor or outdoor use
- Fungi-resistant
- Non-combustible

#### **General Information**

Molducem are decorative, architectural, and highly beautiful pieces resistant to moisture, plagues, and abrasion, which can be used as frames or finishings of doors, windows, baseboards, cornices, or casings. The moldings allow playing with the perception of indoor spaces to create an effect of spaciousness, enhancing the details, or horizontally experiencing with divisions of textures or colors on the wall.

#### **Product Components**

Portland cement, calcium carbonate, cellulosic fibers, and other minor aggregates. The Molducem surface is treated with and impregnating emulsion that makes it water repellent, thus keeping its permeability to water vapor.

#### Manufacture and Quality Control

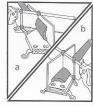
Molducem is manufactured at plants with certified management systems in ISO 9001:2008, ISO 14001:2004, and OHSAS 18001:2009

#### **Technical Specifications of the Product**

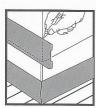
Description	Minimum Value	Valor Value
Bending Resistance (dry)(N/mm2)A	7.0	
Elastic modulus (dry) (kN/mm2)A	2.5	4
Density (kg/dm3)	0.9	1.2
Moisture (%)		10
Total absorption (%)		40
Surface absorption (%)		25
Moisture movement (mm/m)		1.3
Total contraction (mm/m)		4.0
Smoke development	0	
Flame spread	0	

#### Fixing screws in moldings

- 1. Screws or nails can be used.
- 2. For a correct fixing, the fixing points should be located by respecting the minimum distance between them -on the edges and on the corners.
- 3. Place the screws perperndicular to the molding and pierce at least 3 rows of screw threads

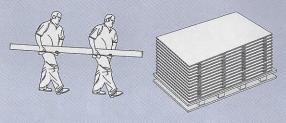








## TRANSPORTATION, HANDLING, AND STORAGE



- · Molducem should be transported on a flat, solid pallet protected from
- Protect Molducem from direct exposure to the weather. Do not install
- Molducem should be kept covered, dry, with no contact with the floor, and placed on a flat and clean pallet.
- Each package of Molducem should be horizontally transported by two people. Protect the edges and corners to prevent any damage.

#### **Molding Styles:**

Romanesque

Venetian

Scandinavian

#### Moldings

- a) On Plycem panels, the moldings should be fixed every 23.8" or according to the modulation of the structure.
- b) For block, brick, or concrete walls, it is recommended to use 32mm (11/4") steel headed nails every 23.8".

Gothic

Alpine

Molducem are decorative pieces for finishings and details of baseboards, cornices, and casings which can be used as frames or finishings of doors, windows, baseboards, cornices, or casings.

#### Features:

Non-combustible Plague-resistant Water-repellent Moisture-resistant Easy Installation Lightweight and Resistant

#### Types:

- 1 Trims or listels
- ② Frames: loading finishing, shoulder finishing, and lateral finishing
- 3 Baseboards
- ⑤ Casing

#### **Presentations:**

- **OROMANESQUE**
- 2 ALPINE
- **3**SCANDINAVIAN
- **4** GOTHIC
- **SVENETIAN**

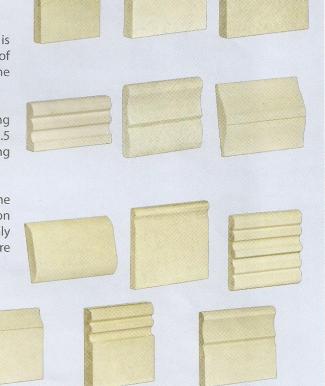
#### Simple Installation:

For installing Molducem moldings, you only need to have the basic right tools: a circular saw or sharp saw, an angular guide or cutting template made of wood, metal, or plastic, tape measure, hammer, screwdriver, and a nail punch.

The fixing can be made with 1.2" steel nails -at least, in case the wall is made of concrete. Place a nail every 23.8" by placing it on the flat side of the molding. To avoid marks of the hammer head, leave the head at the surface level and then hide it with the nail punch.

In cases of lightweight walls with wood or metal structures and sheating panels, the molding is placed with Plycem fiber-cement screws -at leat 1.5 inches long (38 mm). The screw is placed every 23.8" -preferably matching the post or stud of the structure. The head is filled with acrylic filler.

Another way of fixing the molding is by using adhesive or liquid nails. The Sikaflex 221 is perfect for this application. The sealant beads are placed on the back of the molding, which is placed on the wall and temporarily holding it with screws, nails, or a press, and it is then adjusted to ensure the effectiveness of the contact between the surfaces to be adhered.



#### Finishings:

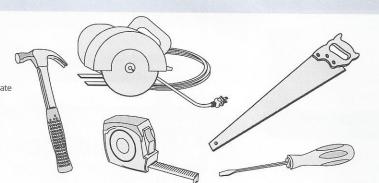
They can be painted, stained, or varnished for colored or wood-like finishings.

#### Features:

They are adapted to any building system -from masonry or reinforced concrete to lightweight systems. • They can be attached with steel nails or adhesives • They have great durability and workability. • They do not decay or burn • No filling is required for a different look • They have the mechanical advantages of cement and the versatility of wood • They can be colored or dyed.

#### **Tools and Materials:**

- Circular saw
- Saw
- Angular cutting guide or template made of wood, metal, or plastic
- · Tape measure
- Hammer
- Screwdriver
- · Nail punch.



#### **Styles:**

#### Romanesque:

Cornice R17mm / 50x2438mm

Casing

R17mm / 95x2438mm

Baseboard R17mm / 100x2438mm

#### Venetian:

\_\_\_\_

Cornice V14mm / 75x2438mm

Casing/Baseboard V14mm/100x2438mm

Baseboard

V11mm / 100x2438mm

#### Scandinavian:

Cornice F17mm /

E17mm / 75x2438mm

Casing E17mm

E17mm / 75x2438mm

Baseboard

E17mm / 100x2438mm

#### Gothic:



Cornice G17mm / 75x2438mm

Casing

G17mm / 75x2438mm

Baseboard G17mm / 100x2438mm

#### Alpine:



Cornisa

A17 mm / 75x2438mm



Casing

A17mm / 75x2438mm

Baseboard

A17mm / 100x2438mm





Cornice

S14 mm / 50x2438mm

\_\_\_\_

Casing 514mm / 100x2438mm

Baseboard \$14mm / 100x2438mm

#### \*Danish:



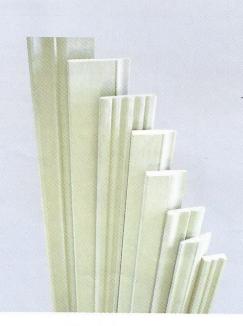
Cornice

D11 mm / 50x2438mm



D11mm / 110x2438mm

Baseboard D11mm / 100x2438mm



# Molducem Applications



#### **Benefits**

- · They allow fixing building defects
- They add protection from bad weather
- Decorative element that helps creating an aesthetic impact
- Environmentally friendly
- Non-toxic
- · Little debris when installing them

#### Components

- Molducem
- · Nails or screw

#### **Applications**

- · Exterior walls
- · Interior walls
- Doors
- · Windows
- Baseboards
- Casings
- Cornices

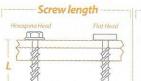




<sup>\*</sup>Images used in this catalogue are just for illustration purposes

# **TECHNICAL GUIDE FOR**



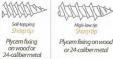


Each screw should pierce the metal at least 3 rows of screw thread

#### Types of Screw Tips



Plycem fixing on 20 or more caliber metal



Plycem fixing on wood or 24-caliber metal

### (4)

Extra flat head to avoid any curling of the Plycem panel when fixing it on a metallic structure

#### Types of Screw Heads



Self counters inking head to fix Plyce fiber-cement panels on the wooden or metallic structure. It allows the head to be under the surface of the panel so that it can be covered with filler.

Self countersinking head to fix Plyce fiber-cement panels on the wooden or metallic structure. It allows the head to be under the surface of the panel so that it can be covered with filler.



%"-diameter /%,-urameter hexogonal head (it requires an adapter for a ½, "screwdriver). For structural metal-metal joints.



Decarative fixing or cedar-textured Sidina

#### **METAL-METAL/Structural Joints**

#### **METAL-METAL JOINTS**

#### PL Plycem Screw / WOOD AND METAL



Code: 960805 Type: MM10-075 Description:

5/16" hexagona

Code: 960806 Type: MM10-150 Description: • Hexagonal head • Tek tip • N° 10 x 1-1/2



Code: 960807 Type: MM12-200 Description: • Hexagonal head • Tektip







 $\oplus$ Type: PL6-100 Description:

iypo-Description -- Sharp tip - Sharp tip - N°6x 1" (25.0mm) - N°6x 1" (25.0mm) - Use: Tixinga8-11mm Plycem - to a wooden or 24-calible - opetallic structure



Type: PL8-125 Description:

Code: 960815 Type: PL8-175 Description:

**Use:** Fixing 14-17mm Plycem to a wooden or 24-caliber steel structure.

Phillips tip

 $\oplus$ 

#### PH PLYCEM / METAL SCREW



**(** 



**DECORATIVE EXPOSED SIDING FIXING** 



**(** 



 $\oplus$ 





**(** 

3/8" hexagonal adapter

0

#### TEK FACADES FIXING



Code: 960813 Type: FPH10-150 Description:

Description: Decorative 18.5mm

• N°10 x 1-1/2" • Stainless Use: For fixing decorative exposed Tek Facades  $\oplus$ 







#### **ROOF FIXINGS**



Use: For fixing Exterior Siding to metal.



Code: 960842 Type: SPH7-162 Description: • Allen-type head •Tek tip •N°7 x 1-5/8" •Phosphated.

Use: For fixing Siding



0

Code: 960812
Type: Rivet for Facade
Description:
- 15mm diameter head,
73mm length.
Use: For fixing decorative
exposed Tek Facades.

Phillips tip No2-code 960792 / Square tip No1-Code 960789 / Square tip No2-960790 / Hexagonal cup 5/16" Code 960817 If you need other fixing elements, please contact our Technical Advisors











Lightweight and resistant



Plague-resistant



Water Repellent



Moisture-resistant



Non-combustible



Easy Installation

#### For more information, contacts us at:

Costa Rica: (506) 2575-4300; El Salvador: (503) 2251-9300, (503) 7069- 2903; Honduras: (504) 2612-5001, (504) 2670-0446, (504) 2670-0444 / Tegucigalpa: 2239-7954; Nicaragua: (505) 2255-5250, (505) 8839-9079, (505) 8364-5410; Guatemala: (502) 4862-0332, (502) 5414-7820; Panamá: (507) 6747-8700, (507) 6615-8037; Venezuela: (0058) 212-271-3256 / 212-271-5823, (0058) 414-302-3714, (0058) 414-302-7670; Ecuador: (593) 9 800-2877, (593) 9 841-3148, (593) 9 113-2990, (593) 2 334-0730; Bolivia: (593) 9 800-2877; Uruguay: (593) 9 800-2877; Perú: (593) 9 800-2877; Barbados, Trinidad y Tobago, Curazao, Bonaire, San Martín, Aruba: (0058) 414-302-8668; Puerto Rico, Jamaica: (001) 787 635-6974, (506) 8707-4602; República Dominicana: (809) 467-7537, (506) 8707-4602; Cuba, Belice: (506) 8707-4602; México y Colombia: (506) 2575-4300 ext.6356 o (506) 8702-2729; Brasil: (593) 9 800-2877, USA: +1 210 877-467 5923

servicioalclienteplycem@elementia.com

#### www.plycem.com

Manufactured by:

Plycem Construsistemas Costa Rica S.A. Plycem Construsistemas Honduras S.A.

Plycem Construsistemas El Salvador S.A.

The Plycem Company

A Company with Certified Management System



Environment



Occupational Safety



Qualit

See UL certifications at www.ul.com under the name of Plycem When building, ask for certified products!

Certification number for:
Honduras: RE-008/01/2010, SGA-007/01/2010 y SySO-005/2010
El Salvador: RE-009/01/2010, SGA-008/01/2010 y SySO-006/2010
See scope at www.inteco.or.cr